

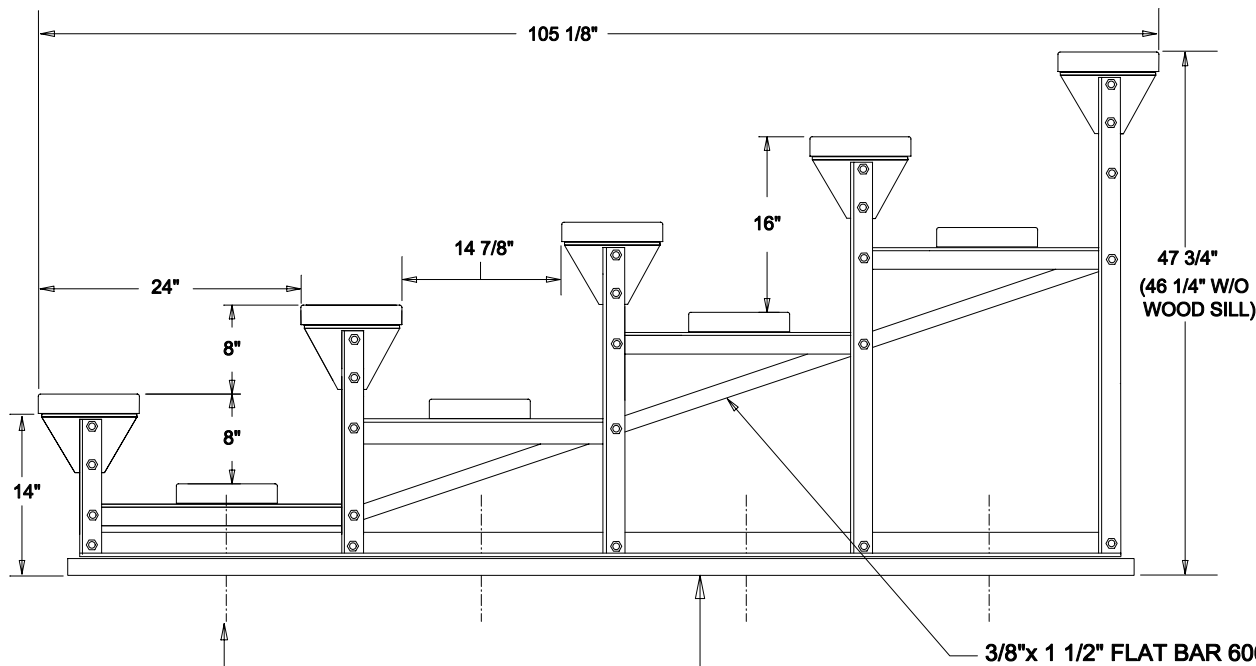
**PLANKING AVAILABLE**

- 1) SEATS ARE NOMINAL 2"x 10"x .078" THICK 6063-T6 ALUMINUM. ANODIZED 204-R1 CLEAR. FOOT PLANKS ARE MILL FINISH. AVAILABLE IN 15', 21' AND 27'.
- 2) SEATS ARE NOMINAL 2"x 10" No.1 CCA TREATED SOUTHERN YELLOW PINE. AVAILABLE IN 15' ONLY.
- 3) SEATS ARE NOMINAL 2 1/2"x 10" COLORFUL FIBERGLASS. FOOT PLANKS ARE MILL FINISH ALUMINUM. AVAILABLE IN 15' ONLY.
- 4) SEATS ARE 2"x 10" 3/4"x No. 9 EXPANDED METAL, COATED WITH VINYLAST PLASTISOL. FOOT PLANKS ARE MILL FINISH ALUMINUM. AVAIL. IN 15' ONLY.

FRAME IS FABRICATED WITH 2"x 2"x 3/16" ANGLE, 6061-T6 ALUMINUM ALLOY, MILL FINISH.  
 "X" BRACING IS FABRICATED WITH 3/8"x 1 1/2" FLAT BAR, 6061-T6 ALUMINUM ALLOY, MILL FINISH.  
 FRAME PIECES ARE JOINED WITH 1/2" DIA. ZINC PLATED HEX BOLTS  
 WE USE BOLTS RATHER THAN WELDING TO AVOID STRESS CRACKING OF THE WELDS

ALL BLEACHERS HAVE FRAMES ON 6' CENTERS W/ 18" OF PLANK OVERHANG ON EACH END.

15' BLEACHERS HAVE 3 FRAMES  
 21' BLEACHERS HAVE 4 FRAMES  
 27' BLEACHERS HAVE 5 FRAMES



THESE FRAMES ARE DESIGNED AND TESTED TO BE IN ACCORDANCE WITH FEDERAL SPEC RR-B-425C

OPTIONAL 2"x 4" CCA TREATED WOOD SILL

3/8"x 1 1/2" FLAT BAR 6061-T6 ALUM. ALLOY DIAGONAL BRACE

IF BLEACHERS ARE TO BE ANCHORED  
 USE 1/2" x 6" "L" ANCHOR BOLTS (TYP)  
 OR EQUIVALENT  
 (NOT SUPPLIED SUPPLIED)

5 ROW ALUMINUM BLEACHER FRAME

FILE NAME: BLA5 SPEC

<b>KAY PARK</b>			
MODEL	<b>BLA5 FRAME</b>		WT.
DRAWN BY	LCB	DATE	12/3/99
		SCALE	NONE